

# **COLOURPLUS**

## **Promene Epoxy**

Two Pack Epoxy Finish
Technical Data Sheet PR610

**PRODUCT LINE** Colourplus Promene Epoxy

**DESCRIPTION** Colourplus Promene Epoxy is a two pack chemically cured coating which gives high

chemical and abrasion resistance.

**TYPICAL USES** For the protection of steel in aggressive chemical environments when applied over

recommended primers. Flooring and walls where a hygienic, hard wearing surface is

required.

Promene Epoxy is approved for dairy, meat, fish, game and poultry processing areas.

PHYSICAL PROPERTIES Binder Type Two part epoxy

Mixing Ratio 5:1 by volume

Pot life (mixed) 6 hours with standard hardener
Solvent Aromatic and Glycol Ether
Colour White, grey and colours

Finish Semi gloss
Dry time 8 hours at 20°C

Hard dry 7 days

Recoat time Overnight
Number of coats 2 or 3
Volume solids (white) 60% (+/-)

Theoretical Coverage 6-12m<sup>2</sup> per litre at 15 microns

Recommended Film Thickness 40 microns per coat Clean up Epoxy thinners

**SURFACE PREP** Ensure surfaces are free from loose or flaky paint. Wash surfaces with Colourplus Blue

Wash for exterior surfaces or Colourplus Sugar Soap for interior surfaces prior to painting to remove oil, grease, dirt, and other contaminants. Where there are areas of

mould, treat with Colourplus Green Clean.

**APPLICATION** Colourplus Promene Epoxy may be applied by brush, roller or spray.

First coat should be applied by brush or roller only,

## **Concrete Floors**

- Acid etch and wash thoroughly, allow to dry.
- 2. Apply 1 coat of Promene Epoxy , allow to dry overnight. Do not thin first coat.
- 3. Sand lightly, remove dust and apply a second coat of Promene Epoxy . A third coat may be needed, particularly in high traffic areas.

## Concrete Walls, Hardiflex and Wallboards

Apply 2 or 3 coats of Promene Epoxy, allow overnight drying between coats.

### Steel or Non-Ferrous Metals

Refer to Jacobsen Colourplus Ltd. Technical Service Department for details on preparation and application for specific conditions.

## Concrete Walls. Hardiflex and Wallboards

- Add part hardener to part base. Stir well with a broad flat stick or a mechanical stirrer before application. If hardener is not mixed in adequately, full hardness may not develop in areas.
- 2. Recoat within 48 hours of application of first coat.
- 3. Will stand light foot traffic after 24 hours, but allow 7 days curing before subjecting to heavy traffic, under adverse conditions longer curing periods may be necessary.

# PERFORMANCE & LIMITATIONS

### Performance

- Excellent adhesion and chemical resistance
- Excellent intercoat adhesion
- Hygienic, easy to clean surface
- Easy to apply

### Limitations

- Do not apply when temperature falls below 10°C or at times of high humidity
- In exterior application, product is subject to chalking
- On unsealed concrete practical coverage rates may be as low as 4m<sup>2</sup> per litre with first coat

### **HEALTH & SAFETY**

### **Epoxy System**

Colourplus Promene Epoxy is a two part epoxy product containing flammable solvents. Do not expose containers to naked flames or high temperature heating equipment. It is recommended that a barrier cream be used for hands and that when spraying, safety glasses or face mask be worn.

Transport

UN No. : 1263 Class : 3 Hazchem : 3Y

## Storage

Do not store close to naked flames or near high temperature heating equipment.